

FIG 1

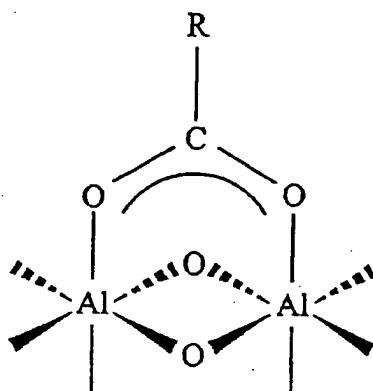
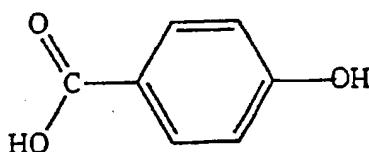
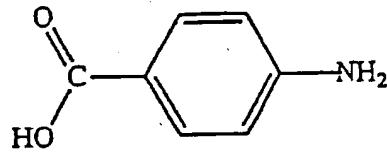


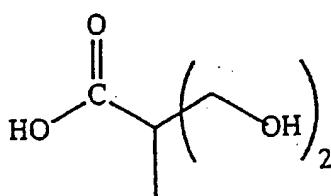
FIG 2



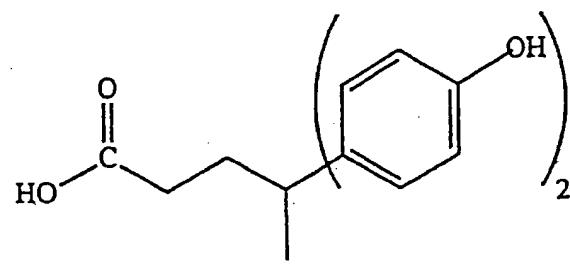
4-hydroxybenzoic acid



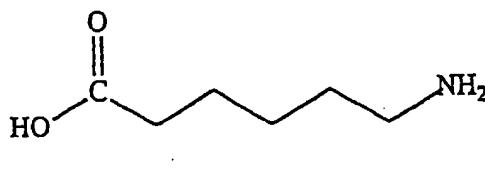
4-aminobenzoic acid



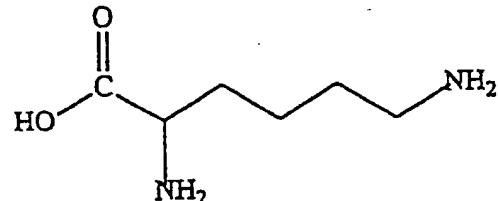
dimethylolpropionic acid  
(2,2-bis-(hydroxymethyl)propionic acid)



diphenolic acid  
(4,4-bis(4-hydroxyphenyl)valeric acid)

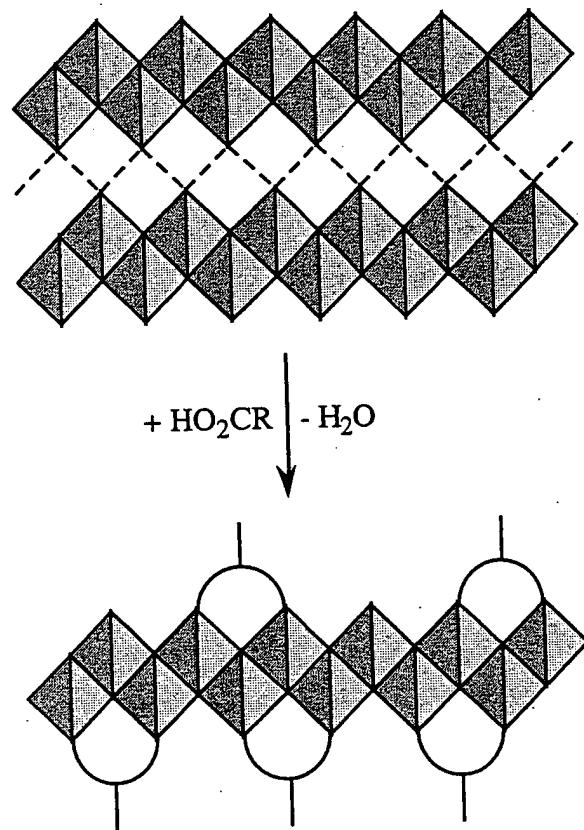


6-aminohexanoic acid  
(6-aminocaproic acid)



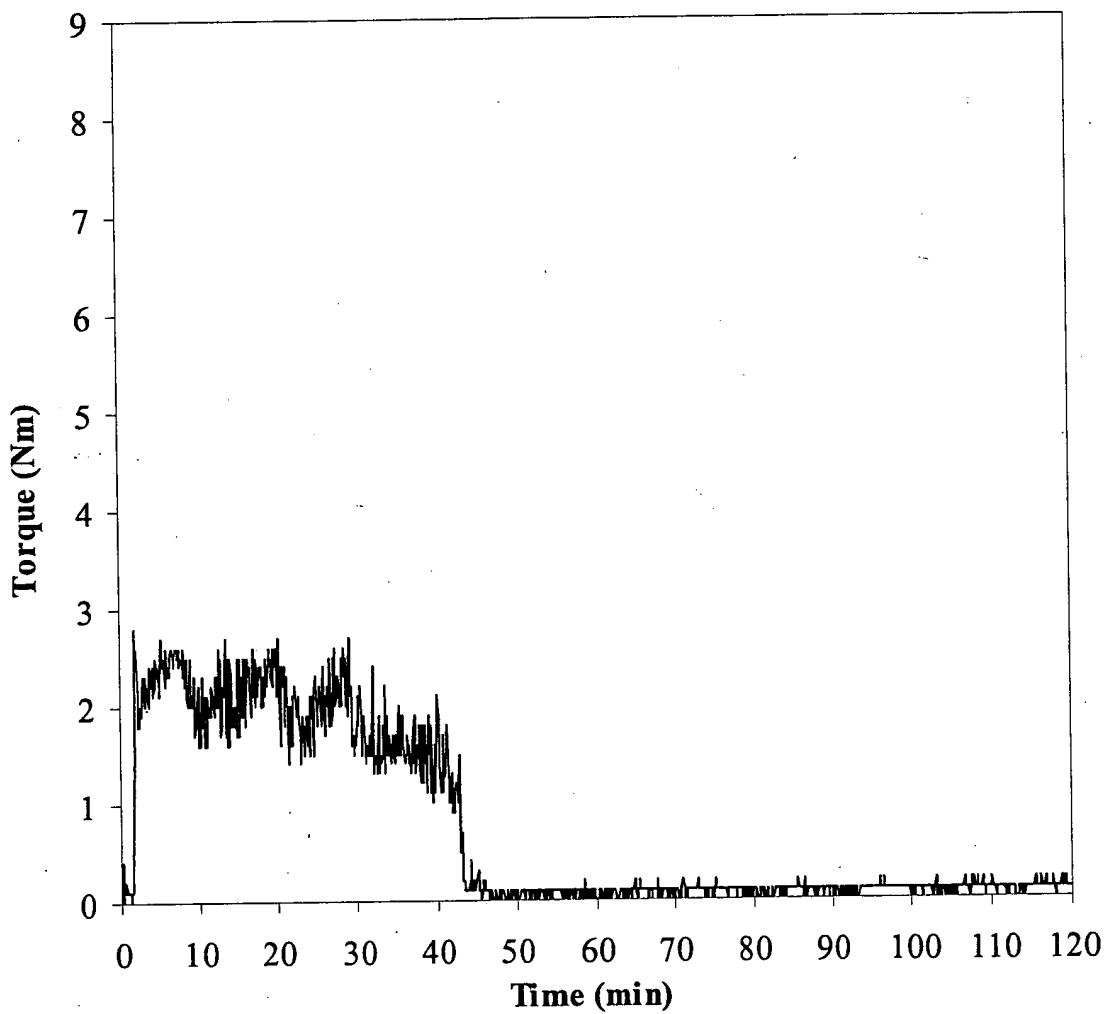
lysine  
(2,6-diaminohexanoic)

FIG 3



*FIG 4*

**Temp 80°C, RPM 60**



**FIGURE 5**